

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

Date:	12.11.16	Job No.:	RD3425	ADR Yes/No:	Y	ADR Date:	12.10.13	ECN #:	12- 679
Product No.:	D206-642	Created By:	CP	Approved By:	<i>[Signature]</i>				
Product Name:	Skidtubes	Checked By:	<i>[Signature]</i>						

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	IE	<i>[Signature]</i> 12/11/20
Production Manager / Coord.	Y	LL/MF	<i>[Signature]</i> 12-11-17
Purchasing Coord.	Y	CL	<i>[Signature]</i> 12/11/19
Production Engineering Coord.	Y	DD	<i>[Signature]</i> 12.11.20
Production Engineering Coord.	N	JLM	
Customer Order Processing	N	RM	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	<i>[Signature]</i> 12/11/20
QC Coordinator	Y	ED	<i>[Signature]</i> 12/11/20
Customer Support	N	SW/LM	
Customer Technical Support	Y	MB/DS	<i>[Signature]</i> 12.11.19
Marketing	N	HM	

### Reason for Change:

Switch to swaged x-bolt spacers

### Documents Affected:

Release:

DEO's D2650-F-1 & D3804-A-1

D4720 Rev. A

PAPERWORK UPDATE ☐

PARTS MUST COMPLY ☐

PREVIOUS PARTS SATISFACTORY ☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	CP		12/11/16 <i>[Signature]</i>
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	Y	CP		12/11/16 <i>[Signature]</i>
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		12.11.19 <i>[Signature]</i>
11	Update Product Specification Files	N			
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		12.11.16 <i>[Signature]</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	Y	MP	206 swaging project now complete	12.11.20 <i>[Signature]</i>
15	Update QSI 021 and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ	D4720-1, if req'd	12.11.16 <i>[Signature]</i>
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	see below	12.11.19 <i>[Signature]</i>
19	Create / Update PPP's	Y	KJ		12.11.20 <i>[Signature]</i>
20	Red Decals required?	Y	KJ		12.11.20 <i>[Signature]</i>
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		12.11.16 <i>[Signature]</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		12.11.16 <i>[Signature]</i>
24					

### Description / Action:

- dwgs D2650 and D3804 updated with DEO's. Most welded x-bolt spacers are now swaged (see DEOs).
- Parts affected: D2650-1/-3/-5/-7, D3804-041/-043
- D4720-1 Spacer, new part made from 6061-T4
- D206-642-111/-112 @ CHG 008, D206-642-141 @ CHG 006
- D206-642-113/-114 @ CHG 003, D206-642-151 @ chg 002
- D206-642-211/-212/-213/-214 @ CHG 007, D206-642-241 @ CHG 006
- D206-642-215/-216/-217/-218 @ CHG 002, D206-642-251 @ CHG 002
- D206-642-311/-312 @ CHG 007, D206-642-341 @ CHG 004
- D206-642-411/-412 @ CHG 007, D206-642-441 @ CHG 004

ECN Verified & Complete: *[Signature]*

Date:

12/11/21